Penn State University Kevin Andreone Mechanical Option Advisor: Dr. Laura Miller



Senior Thesis Presentation





Introduction

- **Building Overview**
- Existing Mechanical
- Combined Heat and Power Analysis
- **Electrical Breath**
- Recommendations
- Acknowledgments
- Questions

General Building Data

Location: Size: Height: Construction Dates: Cost: Occupancy

Project Team

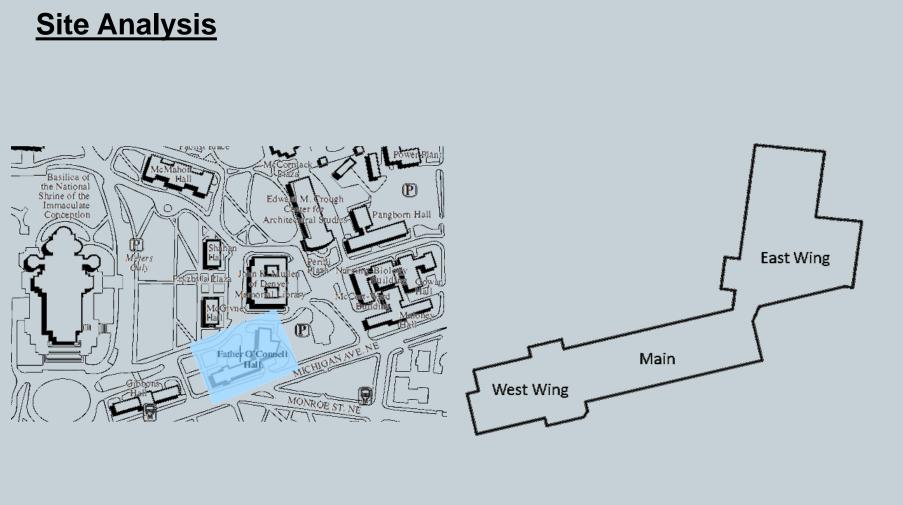
Owner: Architect: MEP/FP Engineer: Structural Engineer: Civil Engineer: Project Management:

Building Overview



Washington, DC 54,000 GSF 4 Stories above grade, 1 below July 2013-May 2014 15 million Administrative/Office

Catholic University of America SmithGroupJJR SmithGroupJJR McMullan & Associates, Inc. ADTEK Mark G Anderson Consultants, Inc.



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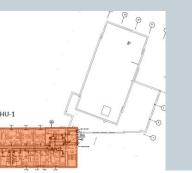


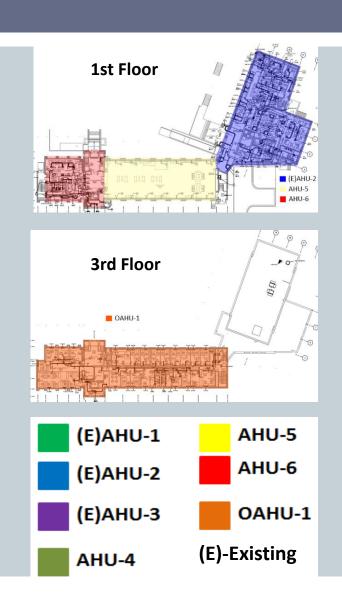
4th Floor



Existing Mechanical Systems







Air-Side

3 Existing AHU's

- East wing not in scope AHU-4 and AHU-6
 - Use VAV and Fan powered boxes with hot water reheat in basement and first floors

AHU-5

 Displacement ventilation on first floor for two story banquet hall

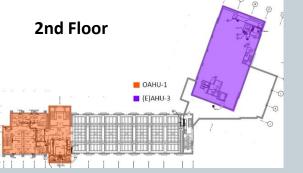
OAHU-1

- Dedicated Outdoor AHU
- Ventilates floors 2-4 and uses 4 pipe Fan Coil Units

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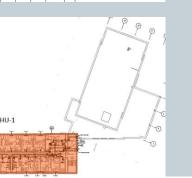


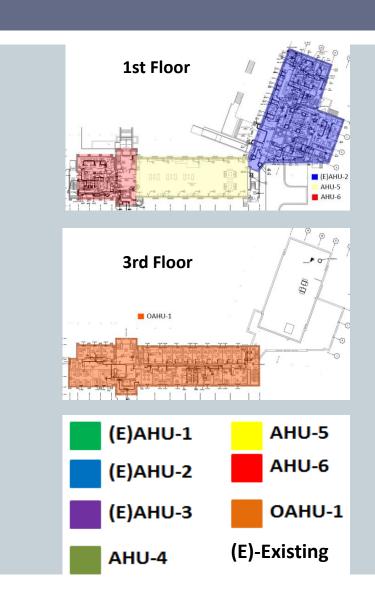
4th Floor



Existing Mechanical Systems







Water-Side

Cooling

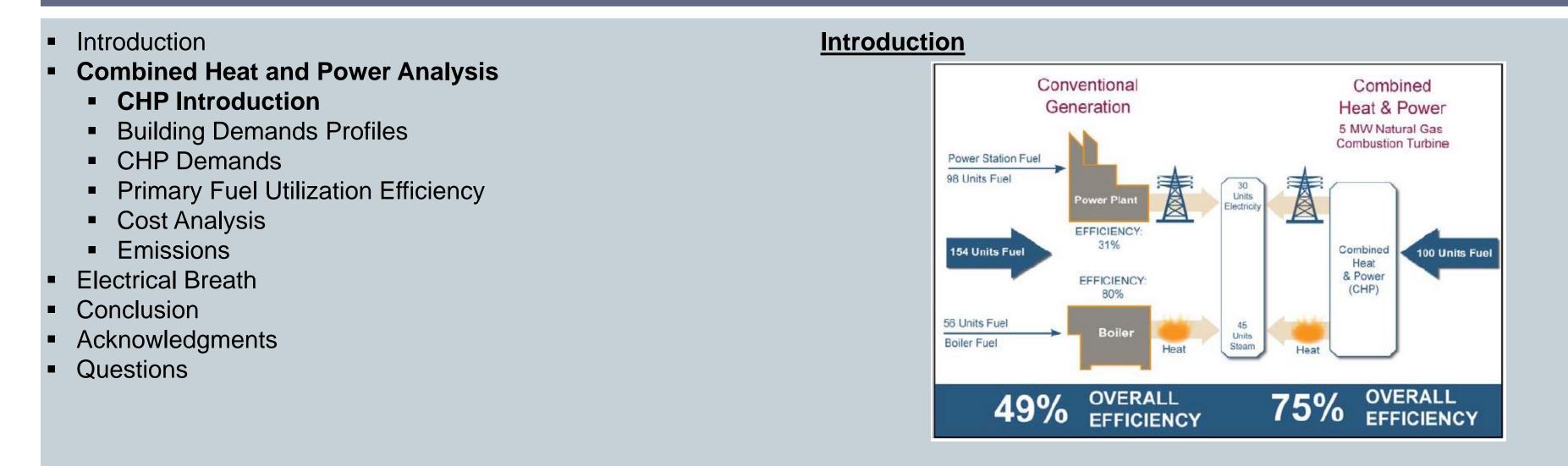
One 97.7 ton electric air-cooled chiller

 Two chilled water pumps with VFD's

Heating

Two 500 MBH Condensing Boilers

- 84% Efficient
- Low Pressure (2psi) 2 inch gas pipe provided by Washington Gas Company
- Three hot water pumps with VFD's



CHP Introduction



CHP Goals

- Simultaneous production of heat Utilize waste heat in summer and power with on-site generation months
- Reliable power during grid blackout or brownout
- Higher overall efficiencies
- Lower emissions

Absorption Cooling Goals

- Reduce existing chiller size
- Reduce power demand in summer months

- **Combined Heat and Power Analysis**
 - CHP Introduction
 - **Building Demands Profiles**
 - CHP Demands
 - Primary Fuel Utilization Efficiency
 - Cost Analysis
 - Emissions
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1,400,000

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200.000

Building Demand Profiles



24 Hour Building Demands per Month -Cooling -Heating -Power <u>a</u> 1,200,000 800,000 600,000 400,000

Januray Febuary March April July July August ptember October

Spark Gap

200

180

160

140

120

100 ≹

 Difference between price of natural gas and electricity

	Price (\$/MMBtu)		Spark Gap	
Electricity	\$	38.00	ċ	26.84
Natural Gas	\$	11.17	Ŷ	20.04

Demands

- Thermal to power ratio $\lambda_{\rm D} = \underline{\rm Q} q$ Qe
- Driving factor

Demand		
Max Heating	830,403 Btu	
Max Cooling	114 Ton	
Max Power	179.95 KW	
Average Heating	64,065 Btu	
Average Cooling	17 Ton	
Average Power	47.33 KW	

-	Introduction	CHP sy
-	Combined Heat and Power Analysis	Gas turb
	 CHP Introduction 	
	 Building Demands Profiles 	Microturi
	 CHP Demands 	
	 Primary Fuel Utilization Efficiency 	Spark igr (SI)
	 Cost Analysis 	reciproca
	 Emissions 	Compres ignition (reciproca
•	Electrical Breath	engine (fuel pilot
	Conclusion	ignition)
•	Acknowledgments	Steam tu
	Questions	
	Table from EPA	Fuel Cel

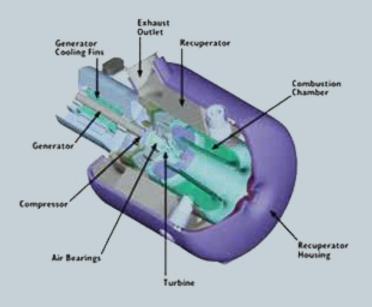
Prime Movers



CHP system	Advantages	Disadvantages	Available sizes
Gas turbine	High reliability. Low emissions. High grade heat available. No cooling required.	Require high pressure gas or in- house gas compressor. Poor efficiency at low loading. Output falls as ambient temperature rises.	500 kW to 250 MW
Microturbine	Small number of moving parts. Compact size and light weight. Low emissions. No cooling required.	High costs. Relatively low mechanical efficiency. Limited to lower temperature cogeneration applications.	30 kW to 250 kW
Spark ignition (SI) reciprocating engine	High power efficiency with part- load operational flexibility. Fast start-up. Relatively low investment cost.	High maintenance costs. Limited to lower temperature cogeneration applications. Relatively high air emissions.	< 5 MW in DG applications
Compression ignition (CI) reciprocating	Can be used in island mode and have good load following capability. Can be overhauled on site with	Must be cooled even if recovered heat is not used. High levels of low frequency noise.	High speed (1,200 RPM) ≤4MW
engine (dual fuel pilot ignition)	normal operators. Operate on low-pressure gas.		Low speed (102-514 RPM) 4-75 MW
Steam turbine	High overall efficiency. Any type of fuel may be used. Ability to meet more than one site heat grade requirement. Long working life and high reliability. Power to heat ratio can be varied.	Slow start up. Low power to heat ratio.	50 kW to 250 MW
Fuel Cells	Low emissions and low noise. High efficiency over load range. Modular design.	High costs. Low durability and power density. Fuels requiring processing unless pure hydrogen is used.	5 kW to 2 MW

Microturbine

- Produce lowest power(15-250KW)
- Low electrical Efficiency
- Low Maintenance Cost
- Low emissions



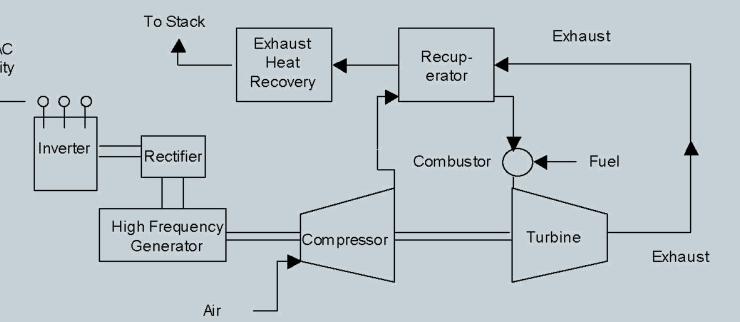
Electrical Performance ⁽²⁾	High Pressure
Electrical Power Output	30kW
Voltage	400-480 VAC
Electrical Service	3-Phase, 4 wire
Frequency	50/60 Hz, grid connect operation
	10–60 Hz, stand alone operation
Maximum Output Current	46A, grid connect operation 46A, stand alone operation ⁽³⁾
Electrical Efficiency LHV	26%
Fuel/Engine Characteristics ⁽²⁾	High Pressure

Natural Gas HHV	30.7-47.5 MJ/m ³
	(825-1,275 BTU/scf)
Inlet Pressure	379–414 kPa gauge (55–60 psig)
Fuel Flow HHV	457 MJ/hr (433,000 BTU/hr)
Net Heat Rate LHV	13.8 MJ/kWh (13,100 BTU/kWh)

Exhaust Characteristics ⁽²⁾	High Pressure
NOx Emissions @ 15% O ₂ ⁽⁴⁾	< 9 ppmvd (18 mg/m³)
NOx / Electrical Output ⁽⁴⁾	0.22 g/bhp-hr (0.64 lb/MWhe)
Exhaust Gas Flow	0.31 kg/s (0.68 lbm/s)
Exhaust Gas Temperature	275°C (530°F)

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60 Hz AC Electricity

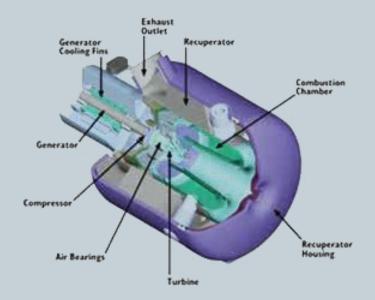


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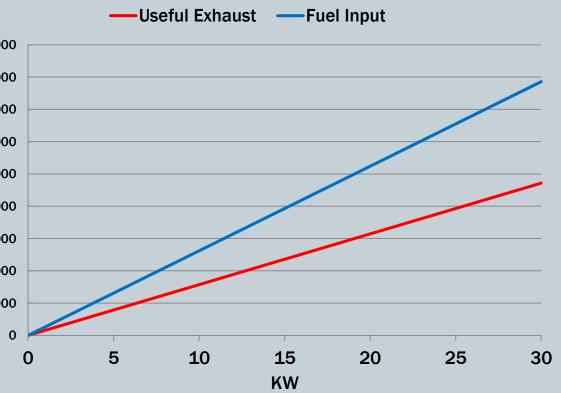
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	 Emissions 	D 200,00
	Electrical Breath	150,00
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	Acknowledgments	50,00
	Questions	

Net Heat Rate

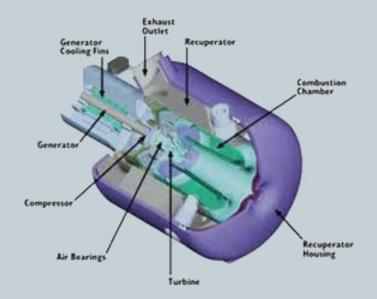


Fuel Input and Useful Exhaust vs KW Produced



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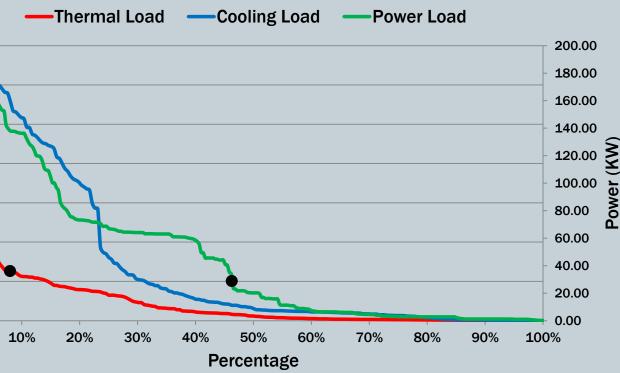
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Net Heat Rate

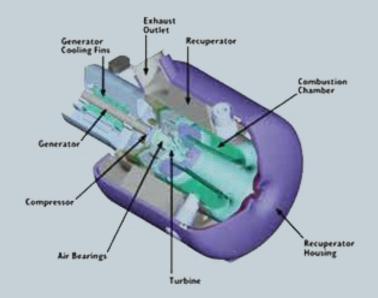


Load Duration Curve



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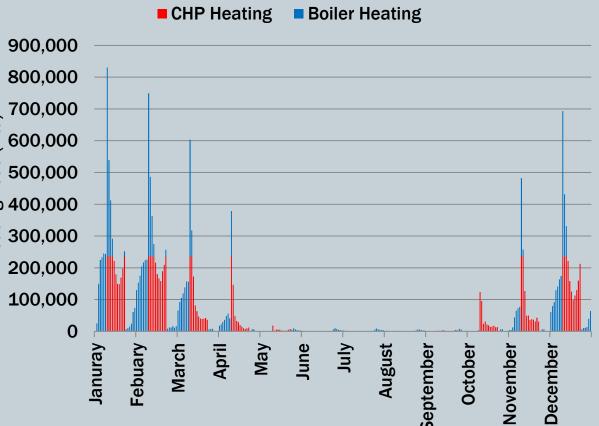
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Heating Demands

24 Hour Heating Demands



January Sample Calculations



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Abs

Month	Hour	Electric Demand (KW)	Monlthy Electric Consumption (KWh)	Heating (Btu)	Cooling (Tons)	Heat to Power Ratio (λ _{o)}	(λ _o) inclduing absorption cooling	Useful Exhaust (Btu)	Q _{q0, CHP} (Btu)	Q _{q0, Soiler} (Btu)	e _{o, CHP} (KW)	e _{o, śro} (KW)	Absorption Cooling (Tons)	Electric Cooling (Tons)	Wasted Exhaust (Btu)	f _{eo,CHP}	f _{∎o, Gro}	f _{q0, CHP}	f _{qD,} Boiler	Monlthy Electric Consumption From grid (KWh)	Sell back to Grid (KW)	Monithy Electric Sell back To Grid (KWh)	Boiler Fuel Consumption (Therms/h)
	1	1.22	26.93	0	0	0.00	0	0	0	0	0	1	0	0	0	0.000	1.000	0.000	0.000	26.93	0	0.00	0.000
	2	2.79	61.58	25,045	0	2.63	2.63	0	0	25045	0	3	0	0	0	0.000	1.000	0.000	1.000	61.58	0	0.00	0.250
	3	2.89	63.79	149,776	0	15.19	15.19	0	0	149776	0	3	0	0	0	0.000	1.000	0.000	1.000	63.79	0	0.00	1.498
	4	3.32	73.28	224,807	0	19.84	19.84	0	0	224807	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.248
	5	3.32	73.28	233,113	0	20.58	20.58	0	0	233113	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.331
	6	3.37	74.39	245,193	0	21.32	21.32	0	0	245193	0	3	0	0	0	0.000	1.000	0.000	1.000	74.39	0	0.00	2.452
	7	6.53	144.14	243,605	0	10.93	10.93	0	0	243605	0	7	0	0	0	0.000	1.000	0.000	1.000	144.14	0	0.00	2.436
	8	45.55	1005.42	830,403	0	5.34	5.34	235,800	235800	594603	30	16	0	0	0	0.888	0.112	0.284	0.716	105.42	0	0.00	5.946
	9	64.03	1413.33	538,896	0	2.47	2.47	235,800	235800	303096	30	34	0	0	0	0.632	0.368	0.438	0.562	513.33	0	0.00	3.031
2	10	63.07	1392.14	412,184	0	1.92	1.92	235,800	235800	176384	30	33	0	0	0	0.642	0.358	0.572	0.428	492.14	0	0.00	1.764
ā	11	64.19	1416.86	291,334	0	1.33	1.33	235,800	235800	55534	30	- 34	0	0	0	0.630	0.370		0.191	516.86	0	0.00	0.555
	12	64.38	1421.05	221,791	0	1.01	1.01	235,800	221791	0	30	34	0	0	14,009	0.591	0.409	1.000	0.000	521.05	0	0.00	0.000
2	13	60.89	1344.02	179,292	0	0.86	0.86	235,800	179292	0	30	31	0	0	56,508	0.505	0.495	1.000	0.000	444.02	0	0.00	0.000
a	14	60.81	1342.25	149,512	0	0.72	0.72	235,800	149512		30	31	U	0	86,288	0.422	0.578	1.000	0.000	442.25	0	0.00	0.000
_	15	63.28	1396.77	148,331	0	0.69	0.69	235,800	148331	0	30	33	0	0	87,469	0.402	0.598	1.000	0.000	496.77	0	0.00	0.000
	16	63.11	1393.02	168,958	0	0.78	0.78	235,800	168958	0	30	33	0	0	66,842	0.459	0.541	1.000	0.000	493.02	0	0.00	0.000
	17	64.08	1414.43	197,948	0	0.91	0.91	235,800	197948	0	30	34	U	0	37,852	0.530	0.470		0.000	514.43	0	0.00	0.000
	18 19	44.08 21.79	972.97 480.97	251,764 6,995	0	1.67 0.09	1.67 0.09	235,800 0	235800	15964 6995	30	14 22	0	0	0	0.918 0.000	0.082		0.063	72.97 480.97	0	0.00	0.160 0.070
	20	16.15	356.48	10,771	0	0.03	0.03	0	0	10771	0	16	0	0	0	0.000	1.000	0.000	1.000	356,48	0	0.00	0.070
	20	11.29	249.20	15,158	0	0.39	0.39	0	0	15158	0	11	0	0	0	0.000	1.000	0.000	1.000	249.20	0	0.00	0.152
	21	8.86	195.57	24,148	0	0.33	0.35	0	0	24148	0	9	0	0	0	0.000	1.000	0.000	1.000	195.57	0	0.00	0.102
	23	6.42	141.71	60,965	ů	2.78	2.78	ů.	0	60965	Ů.	6	ő	ů.	0 0	0.000	1.000	0.000	1.000	141.71	ů.	0.00	0.610
	24	6.43	141.93	73,999	Ő	3.37	3.37	Ó	Ő	73999.38	0 0	6.43	Ó	Ó	Ó	0.000	1.000	0	1	141.93	Ŭ.	0.00	0.7399938

CHP INP	UT
)	0.26
bine KW Produced	30 kw
Heat Rate	13100 btu/kw
J	0.6
	0.84
)	0.33
orption Chiller COP	0.7

Introduction		
Combined Heat and Power Analysis		
 CHP Introduction 		120
 Building Demands Profiles 		120
 CHP Demands 	ns)	100
 Primary Fuel Utilization Efficiency 	l (Tons)	80
 Cost Analysis 	nand	60
 Emissions 	Der	00
Electrical Breath	Cooling Dema	40
Conclusion	Ŝ	20
Acknowledgments		0
Questions		0

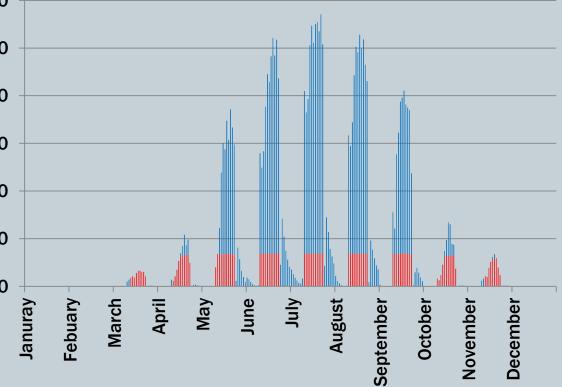
Cooling Demands



January Sample Calculations



Absporption Cooling
Electric Cooling



Month	Hour	Electric Demand (KW)	Monlthy Electric Consumption (KWh)	Heating (Btu)	Cooling (Tons)	Heat to Power Ratio (λ ₀₎	(λ _o) inclduing absorption cooling	Useful Exhaust (Btu)	Q _{q0, CHP} (Btu)	Q _{q0, Soiler} (Btu)	e _{p, CHP} (KW)	e _{o, GTD} (KW)	Absorption Cooling (Tons)	Electric Cooling (Tons)	Wasted Exhaust (Btu)	f _{∎D,CHP}	f _{∎0, GTD}	f _{q0, CHP}	f _{q0,} Soiler	Monlthy Electric Consumption From grid (KWh)	Sell back to Grid (KW)	Monlthy Electric Sell back To Grid (KWh)	Boiler Fuel Consumption (Therms/h)
	1	1.22	26.93	0	0	0.00	0	0	0	0	0	1	0	0	0	0.000	1.000	0.000	0.000	26.93	0	0.00	0.000
	2	2.79	61.58	25,045	0	2.63	2.63	0	0	25045	0	3	0	0	0	0.000	1.000	0.000	1.000	61.58	0	0.00	0.250
	3	2.89	63.79	149,776	0	15.19	15.19	0	0	149776	0	3	0	0	0	0.000	1.000	0.000	1.000	63.79	0	0.00	1.498
	4	3.32	73.28	224,807	0	19.84	19.84	0	0	224807	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.248
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5	10	63.07	1392.14	412,184	0	1.92	1.92	235,800	235800	176384	30	33	0	0	0	0.642	0.358	0.572	0.428	492.14	0	0.00	1.764
5	11	64.19	1416.86	291,334	0	1.33	1.33	235,800	235800	55534	30	34	0	0	0	0.630	0.370	0.809	0.191	516.86	0	0.00	0.555
3	12	64.38	1421.05	221,791	0	1.01	1.01	235,800	221791	0	30	34	0	0	14,009	0.591	0.409	1.000	0.000	521.05	0	0.00	0.000
2	13	60.89	1344.02	179,292	0	0.86	0.86	235,800	179292	0	30	31	0	0	56,508	0.505	0.495	1.000	0.000	444.02	0	0.00	0.000
σ	14	60.81	1342.25	149,512	0	0.72	0.72	235,800	149512	0	30	31	0	0	86,288	0.422	0.578	1.000	0.000	442.25	0	0.00	0.000
	15	63.28	1396.77	148,331	0	0.69	0.69	235,800	148331	0	30	33	0	0	87,469	0.402	0.598	1.000	0.000	496.77	0	0.00	0.000
	16	63.11	1393.02	168,958	0	0.78	0.78	235,800	168958	0	30	33	0	0	66,842	0.459	0.541	1.000	0.000	493.02	0	0.00	0.000
	17	64.08	1414.43	197,948	0	0.91	0.91	235,800	197948	0	30	34	0	0	37,852	0.530	0.470	1.000	0.000	514.43	0	0.00	0.000
	18	44.08	972.97	251,764	0	1.67	1.67	235,800	235800	15964	30	14	0	0	0	0.918	0.082		0.063	72.97	0	0.00	0.160
	19	21.79	480.97	6,995	0	0.09	0.09	0	0	6995	0	22	0	0	0	0.000	1.000	0.000	1.000	480.97	0	0.00	0.070
	20	16.15	356.48	10,771	0	0.20	0.20	0	0	10771	0	16	0	0	0	0.000	1.000	0.000	1.000	356.48	0	0.00	0.108
	21	11.29	249.20	15,158	0	0.39	0.39	0	0	15158	0	11	0	0	0	0.000	1.000	0.000	1.000	249.20	0	0.00	0.152
	22	8.86	195.57	24,148	0	0.80	0.80	0	0	24148	0	9	0	0	0	0.000	1.000	0.000	1.000	195.57	0	0.00	0.241
	23	6.42	141.71	60,965	0	2.78	2.78	0	0	60965	0	6	0	0	0	0.000	1.000	0.000	1.000	141.71	0	0.00	0.610
	24	6.43	141.93	73,999	U	3.37	3.37	0	0	73999.38	U	6.43	U	U	U	0.000	1.000	U	1	141.93	U	0.00	0.7399938

CHP INP	UT
ή _{сн}	0.26
Turbine KW Produced	30 kw
Net Heat Rate	13100 btu/kw
ή _{HRU}	0.6
ή _B	0.84
ή _{στο}	0.33
Absorption Chiller COP	0.7

Introd	uction
--------	--------

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Power Demands



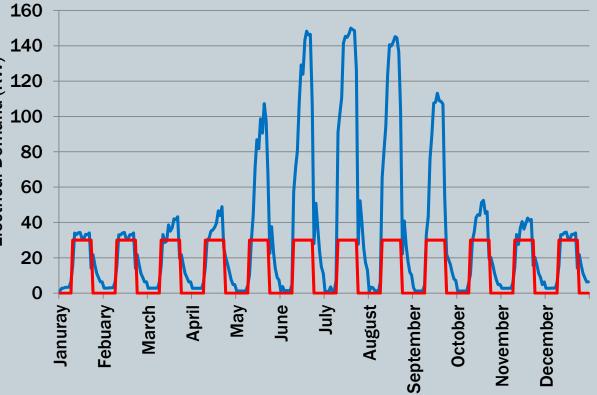
January Sample Calculations



Month	Hour	Electric Demand (KW)	Monlthy Electric Consumption (KWh)	Heating (Btu)	Cooling (Tons)	Heat to Power Ratio (λ ₀₎	(λ _o) inclduing absorption cooling	Useful Exhaust (Btu)	Q. _{q0, CHP} (Btu)	Q _{q0, Soiler} (Btu)	e _{o, CHP} (KW)		Absorption Cooling (Tons)	Electric Cooling (Tons)	Wasted Exhaust (Btu)	f _{∎D,CHP}	f _{∎o, Gro}	f _{q0, Снр}	f _{qD,} Soiler	Monlthy Electric Consumption From grid (KWh)	Sell back to Grid (KW)	Monithy Electric Sell back To Grid (KWh)	Boiler Fuel Consumption (Therms/h)
	1	1.22	26.93	0	0	0.00	0	0	0	0	0	1	0	0	0	0.000	1.000	0.000	0.000	26.93	0	0.00	0.000
	2	2.79	61.58	25,045	0	2.63	2.63	0	0	25045	0	3	0	0	0	0.000	1.000	0.000	1.000	61.58	0	0.00	0.250
	3	2.89	63.79	149,776	0	15.19	15.19	0	0	149776	0	3	0	0	0	0.000	1.000	0.000	1.000	63.79	0	0.00	1.498
	4	3.32	73.28	224,807	0	19.84	19.84	0	0	224807	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.248
	5	3.32	73.28	233,113	0	20.58	20.58	0	0	233113	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.331
	6	3.37	74.39	245,193	0	21.32	21.32	0	0	245193	0	3	0	0	0	0.000	1.000	0.000	1.000	74.39	0	0.00	2.452
	7	6.53	144.14	243,605	0	10.93	10.93	0	0	243605	0	7	0	0	0	0.000	1.000	0.000	1.000	144.14	0	0.00	2.436
	8	45.55	1005.42	830,403	0	5.34	5.34	235,800	235800	594603	30	16	0	0	0	0.888	0.112	0.284	0.716	105.42	0	0.00	5.946
	9	64.03	1413.33	538,896	0	2.47	2.47	235,800	235800	303096	30	34	0	0	0	0.632	0.368	0.438	0.562	513.33	0	0.00	3.031
2	10	63.07	1392.14	412,184	0	1.92	1.92	235,800	235800	176384	30	33	0	0	0	0.642				492.14	0	0.00	1.764
σ	11	64.19	1416.86	291,334	0	1.33	1.33	235,800	235800	55534	30	34	0	0	0	0.630	0.370	0.809	0.191	516.86	0	0.00	0.555
	12	64.38	1421.05	221,791	0	1.01	1.01	235,800	221791	0	30	34	0	0	14,009	0.591	0.409	1.000	0.000	521.05	0	0.00	0.000
5	13	60.89 60.81	1344.02 1342.25	179,292 149,512	0	0.86	0.86	235,800 235,800	179292 149512	0	30 30	31 31	0	0	56,508 86,288	0.505	0.495	1.000	0.000	444.02 442.25	0	0.00	0.000 0.000
	15	63.28	1396.77	148,331	0	0.72	0.72	235,800	143312	0	30	33	0	0	87,469	0.422	0.578	1.000	0.000	496.77	0	0.00	0.000
	16	63.11	1393.02	168,958	0	0.78	0.78	235,800	168958	ů.	30	33	0	0	66,842	0.459	0.541	1.000	0.000	493.02	0	0.00	0.000
	17	64.08	1414.43	197,948	0	0.91	0.78	235,800	197948	0	30	34	0	0	37,852	0.405	0.341	1.000	0.000	433.02 514.43	0	0.00	0.000
	18	44.08	972.97	251,764	Ő	1.67	1.67	235,800	235800	15964	30	14	0	0	01,002	0.918	0.082	0.937	0.063	72.97	ŏ	0.00	0.160
	19	21.79	480.97	6,995	ů	0.09	0.09	0	0	6995	0	22	ů	ů	ů	0.000	1.000	0.000	1.000	480.97	ŏ	0.00	0.070
	20	16.15	356.48	10,771	0	0.20	0.20	0	0	10771	0	16	0	0	0	0.000	1.000	0.000	1.000	356.48	0	0.00	0.108
	21	11.29	249.20	15,158	0	0.39	0.39	0	0	15158	0	11	0	0	0	0.000	1.000	0.000	1.000	249.20	0	0.00	0.152
	22	8.86	195.57	24,148	Ö	0.80	0.80	Ó	0	24148	0	9	0	Ó	Ó	0.000	1.000	0.000	1.000	195.57	0	0.00	0.241
	23	6.42	141.71	60,965	0	2.78	2.78	0	0	60965	0	6	0	0	0	0.000	1.000	0.000	1.000	141.71	0	0.00	0.610
	24	6.43	141.93	73,999	0	3.37	3.37	0	0	73999.38	0	6.43	0	0	0	0.000	1.000	0	1	141.93	0	0.00	0.7399938

24 Hour Power Distribution

—Purchased Power —CHP Power



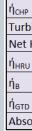
CHP INPUT					
)	0.26				
bine KW Produced	30 kw				
Heat Rate	13100 btu/kw				
J	0.6				
	0.84				
)	0.33				
orption Chiller COP	0.7				

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Useful Waste Heat

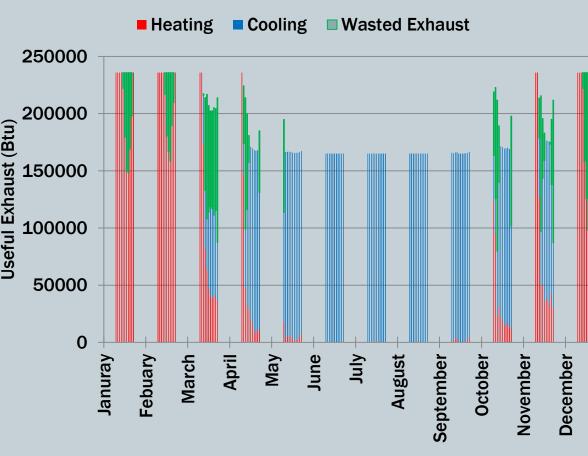


January Sample Calculations



Month	Hour	Electric Demand (KW)	Monlthy Electric Consumption (KWh)	Heating (Btu)	Cooling (Tons)	Heat to Power Ratio (λ ₀₎	(λ _o) inclduing absorption cooling	Useful Exhaust (Btu)	Q _{.q0, CHP} (Btu)	Q _{q0, Soiler} (Btu)	е _{о, сня} (KW)		Absorption Cooling (Tons)	Electric Cooling (Tons)	Wasted Exhaust (Btu)	f _{ao,CHP}	f _{∎o, Gro}	f _{q0, Сн} р	f _{qD,} Boiler	MonIthy Electric Consumption From grid (KWh)	Sell back to Grid (KW)	Monithy Electric Sell back To Grid (KWh)	Boiler Fuel Consumption (Therms/h)
	1	1.22	26.93	0	0	0.00	0	0	0	0	0	1	0	0	0	0.000	1.000	0.000	0.000	26.93	0	0.00	0.000
	2	2.79	61.58	25,045	0	2.63	2.63	0	0	25045	0	3	0	0	0	0.000	1.000	0.000	1.000	61.58	0	0.00	0.250
	3	2.89	63.79	149,776	0	15.19	15.19	0	0	149776	0	3	0	0	0	0.000	1.000	0.000	1.000	63.79	0	0.00	1.498
	4	3.32	73.28	224,807	0	19.84	19.84	0	0	224807	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.248
	5	3.32	73.28	233,113	0	20.58	20.58	0	0	233113	0	3	0	0	0	0.000	1.000	0.000	1.000	73.28	0	0.00	2.331
	6	3.37	74.39	245,193	0	21.32	21.32	0	0	245193	0	3	0	0	0	0.000	1.000	0.000	1.000	74.39	0	0.00	2.452
	7	6.53	144.14	243,605	0	10.93	10.93	0	0	243605	0	7	0	0	0	0.000	1.000	0.000	1.000	144.14	0	0.00	2.436
	8	45.55	1005.42	830,403	0	5.34	5.34	235,800	235800	594603	30	16	0	0	0	0.888	0.112	0.284	0.716	105.42	0	0.00	5.946
	9	64.03	1413.33	538,896	0	2.47	2.47	235,800	235800	303096	30	34	0	0	0	0.632	0.368	0.438	0.562	513.33	0	0.00	3.031
2	10	63.07	1392.14	412,184	0	1.92	1.92	235,800	235800	176384	30	33	0	0	0	0.642	0.358	0.572	0.428	492.14	0	0.00	1.764
ā	11	64.19	1416.86	291,334	0	1.33	1.33	235,800	235800	55534	30	34	0	0	0	0.630		0.809	0.191	516.86	0	0.00	0.555
	12	64.38	1421.05	221,791	0	1.01	1.01	235,800	221791	0	30	34	0	0	14,009	0.591	0.409		0.000	521.05	0	0.00	0.000
_	13	60.89	1344.02	179,292	0	0.86	0.86	235,800	179292	0	30	31	0	0	56,508	0.505	0.495	1.000	0.000	444.02	0	0.00	0.000
<u>n</u>	14	60.81	1342.25	149,512	0	0.72	0.72	235,800	149512		30	31	U	0	86,288	0.422	0.578	1.000	0.000	442.25	0	0.00	0.000
	15	63.28	1396.77	148,331	0	0.69	0.69	235,800	148331		30	33	0	0	87,469	0.402	0.598		0.000	496.77	0	0.00	0.000
	16	63.11	1393.02	168,958	0	0.78	0.78	235,800	168958	0	30	33	0	0	66,842	0.459	0.541	1.000	0.000	493.02	0	0.00	0.000
	17	64.08	1414.43	197,948	0	0.91	0.91	235,800	197948	0	30	34	0	0	37,852	0.530	0.470	1.000	0.000	514.43	0	0.00	0.000
	18 19	44.08 21.79	972.97 480.97	251,764 6,995	0	1.67 0.09	1.67 0.09	235,800	235800	15964 6995	30	14 22	U	0	0	0.918 0.000	0.082		0.063	72.97 480.97	0	0.00	0.160 0.070
	20	21.79	480.97 356.48	6,335	0	0.09	0.09	0	0	10771	0	16	0	0	0	0.000	1.000	0.000	1.000	480.97	0	0.00	0.070
			249.20		-	0.20			0		0	10	0	0	-	0.000	1.000		1.000	249.20	0	0.00	0.100
	21 22	11.29 8.86	293.20	15,158 24,148	0	0.39	0.39 0.80	0	0	15158 24148	0	0	0	0	0	0.000	1.000	0.000	1.000	195.57	0	0.00	0.152
	22	6.42	141.71	60,965	0	2.78	2.78	0	0	60965	0	6	0	0	0	0.000	1.000	0.000	1.000	141.71	0	0.00	0.241
	24	6.43	141.93	73,999	ů	3.37	3.37	ů	0	73999.38	Û	6.43	ů	ů.	0	0.000	1.000	0	1	141.93	ů	0.00	0.7399938

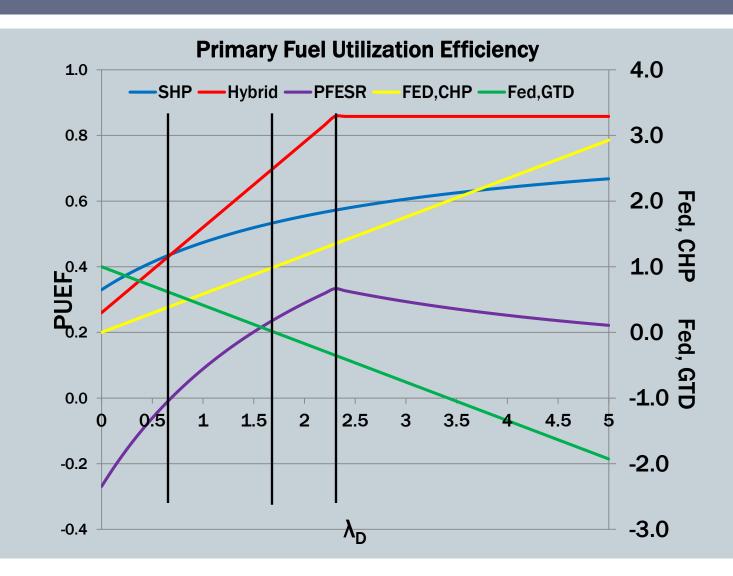
24 Hour Waste Heat Usage



CHP INPUT					
)	0.26				
bine KW Produced	30 kw				
Heat Rate	13100 btu/kw				
J	0.6				
	0.84				
)	0.33				
orption Chiller COP	0.7				

Renovation to Father O'Connell Hall Primary Fuel Utilization Efficiency

Introduction									
Combined Heat and Power Analysis									
 CHP Introduction 									
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Primary Fuel Utilization Efficiency									
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 Emissions 									
Electrical Breath									
Conclusion									
Acknowledgments									
Questions									





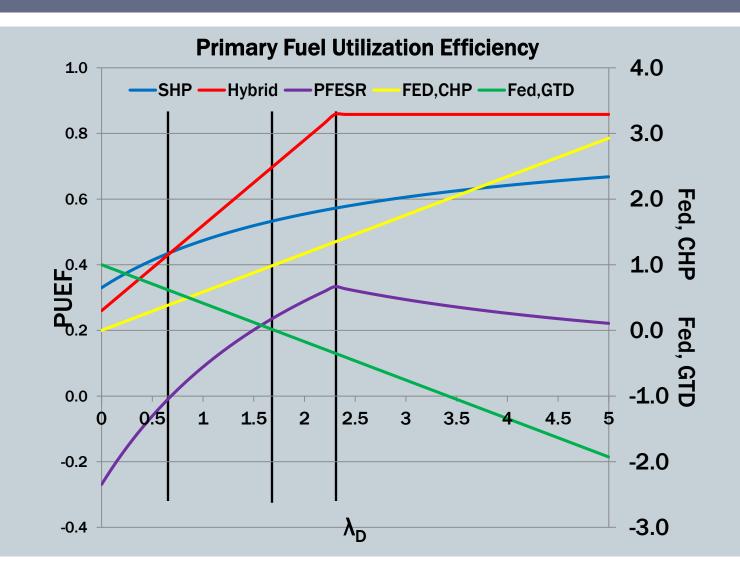
	$\frac{SHP}{SHP} = \eta_{GTD} \eta_B (1 + \lambda_D)$ η_B + η_{GTD} λ_D P					
PEUF _{Hybrid} = _	(η _{CHP} η _B f _{eD} , _{GTD} + η _{GTD} η _B f _e	+ λ _D) _{D[,]CHP} + η _{GTD¹}				
	CHP INPUT					
	ή _{сне}	0.26				
	KW Produced	30kw				
	Net Heat Rate	13100btu/kw				
	ή _{HRU}	0.6				
	ή _B	0.84				
	ή _{GTD}	0.33				
	Absorption Chiller COP	0.7				

$\eta_{eCHP}(1 + \lambda_D)$

$\eta_{CHP} \lambda_{QD, B}$

Renovation to Father O'Connell Hall Primary Fuel Utilization Efficiency

Introduction									
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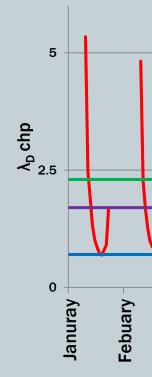
Primary Fuel Utilization Efficiency (PUEF)

 $\lambda_{\rm D}$ < 0.7 SHP has a higher PUEF $\lambda_{\rm D}$ > 0.7 CHP has a higher PUEF $\lambda_{\rm D}$ > 1.7 start over producing electricity and start to lose money $\lambda_{\rm D}$ = 2.3 maximum PUEF and percent fuel savings ratio $\lambda_{\rm D}$ < 2.3 start supplemental boiler and PFESR starts to decline but still positive

CHP INPUT	
ń _{сне}	0.26
KW Produced	30kw
Net Heat Rate	13100btu/kw
ή _{HRU}	0.6
ή _в	0.84
ή _{GTD}	0.33
Absorption Chiller COP	0.7

Renovation to Father O'Connell Hall Primary Fuel Utilization Efficiency

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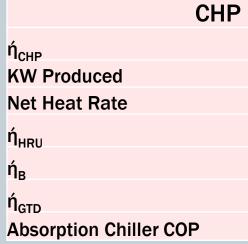
Ma Jun

Hourly $\lambda_{\rm D}$ CHP

____λD ____2.3 ____0.7 ____1.7

Primary Fuel Utilization Efficiency (PUEF)

 $\lambda_{\rm D}$ < 0.7 SHP has a higher PUEF $\lambda_{\rm D}$ > 0.7 CHP has a higher PUEF $\lambda_{\rm D}$ > 1.7 start over producing electricity and start to lose money $\lambda_{\rm D}$ = 2.3 maximum PUEF and percent fuel savings ratio $\lambda_{\rm D}$ < 2.3 start supplemental boiler and PFESR starts to decline but still positive



The Catholic University Of America

INPUT	
	0.26
	30kw
	13100btu/kw
	0.6
	0.84
	0.33
	0.7

•	ntrod	luction
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Combined Heat and Power Analysis

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Cost Analysis

Cost Analysis

—15 KW —30 KW —65 KW



Cost Analysis

-				
-		/		
Q				
_	Ma 00:00 9:00 PM	0000 00:00 00:00	6:00	6:00 PM 6:00 PM 6:00 PM
-				0 AM - 6 0 AM - 10 Noon - 1
-	1:00 AM - 10:00 PM 2:00 AM - 9:00 PM 3:00 AM - 8:00 PM	5:00 AM - 6:00 PM 6:00 AM - 6:00 PM	8:00 AM - 6:00 PM 9:00 AM - 6:00 PM	10:00 AM - 6:00 PM 11:00 AM - 6:00 PM Noon - 6:00 PM
-		1 O O I	<u> </u>	9 1
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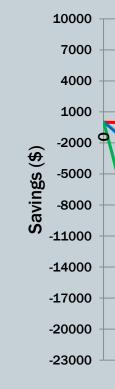
		۱	Fotal Systen	n Savings			
Turbine		CHP Cost			SHP Cost		Savings
Turbine	Electricity	Natural Gas	Total	Electricity	Natural Gas	Total	Savings
30KW	\$23,403.95	\$18,784.19	\$42,188.14	\$40,402.75	\$9,090.30	\$49,493.05	\$7,304.90

Hours of Operation

•	ntrod	luction
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Combined Heat and Power Analysis

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Cost Analysis

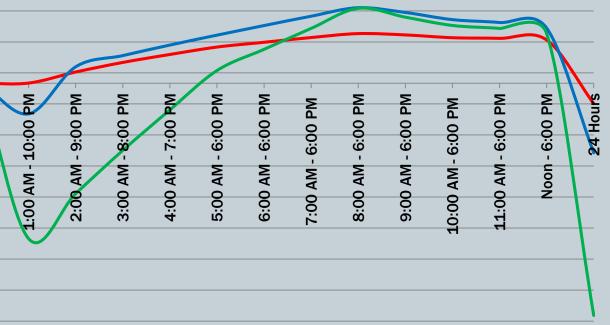


Payback Period

Equipment	Installed Cost						
Equipment		Cost	СНР	SHP			
500 MBH Condensing Boiler	\$	11,206.00	\$0.00	\$22,412.00			
600 MBH Condensing Boiler	\$	14,483.00	\$14,483.00	\$0.00			
20 Ton Absorption Chiller		1250 \$/Ton	\$25,000.00	\$0.00			
30 KW Microturbine		2790 \$/KW	\$83,700.00	\$0.00			
	Total		\$123,183.00	\$22,412.00			
	Savings		\$ 7,304.90				
	Payback F	Period	13.8	Years			

Cost Analysis

—15 KW —30 KW —65 KW



Hours of Operation

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		Displaced Electricity	Displaced Thermal	Emissions/Fuel	
	CHP System	Production	Production	Reduction	Percent Reduction
NO _x (tons/year)	0.03	0.29	0.00	0.26	89%
SO ₂ (tons/year)	0.00	1.19	0.00	1.19	100%
CO ₂ (tons/year)	84	159	0	75	47%
CH ₄ (tons/year)	0.00	0.007	0.00	0.005	77%
N ₂ O (tons/year)	0.00	0.001	0.00	0.001	88%
Total GHGs (CO ₂ e tons/year)	84	160	0	76	47%
Carbon (metric tons/year)	21	39	0	19	47%
Fuel Consumption (MMBtu/year)	1,437	1,961	1	525	27%
Number of Equivalent Cars Removed				12	
Number of Equivalent Homes Removed				4	

Emissions Spreadsheet from EPA

Emissions

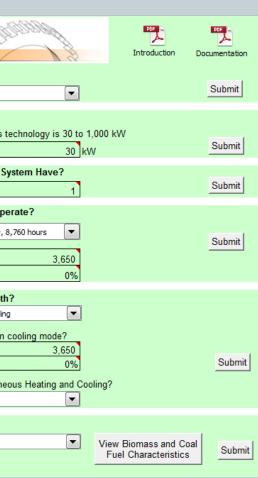


Emissions

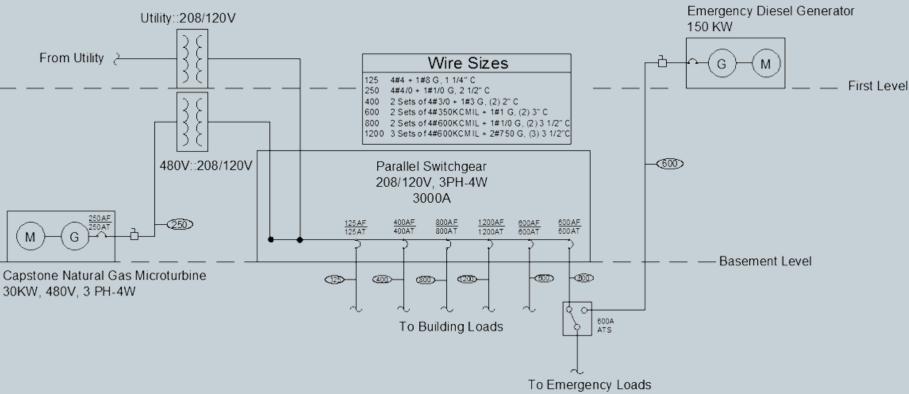
ØDE	SEPA COMBINED HEAT / POWER PARTNERS	AND	AND A
1. CHP: Type of Sys	tem	Microtur	bine
2. CHP: Electricity G	•••		nit) e range for this
3. CHP: How Many I	dentical Units (i	.e., engine	s) Does This
4. CHP: How Many H	· ·	ys per week,	HP System O
		percentage	
5. CHP: Does the Sy	stem Provide He		Cooling or Bo Heating and Cool
As	Cooling: How man s a number of hou rcentage of the 3,6	rs per year	50 hours are i
If Heating and C	Cooling: Does the	System Pr	ovide Simultar

6. CHP: Fuel

Fuel Type Natural Gas



- Introduction
- Combined Heat and Power Analysis
- **Electrical Breath**
- Recommendations
- Acknowledgments
- Questions



30KW, 480V, 3 PH-4W

Electrical Breadth



Power Connection

Emergency Power

- Replace Switchgear with Parallel Switchgear
 - 208/120V, 3PH-4W 3000A
 - Syncs power from two sources
- Add 480V:208/120V transformer
- Size wires and breakers

150 KW emergency generator Duel fuel microturbine to replace emergency generator Reduce payback period

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Recommendations

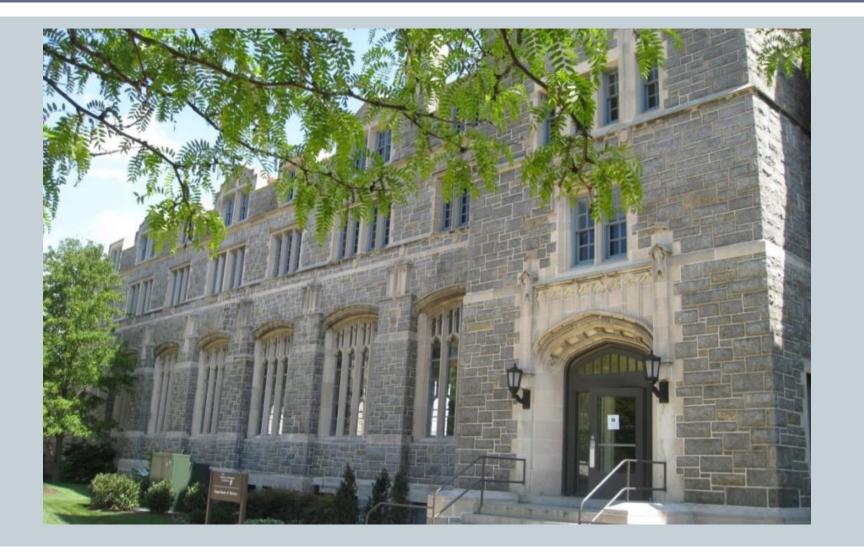
- Economically

 - Do not recommend CHP System 14 year payback period
 - Not enough heat load
- Environmentally Recommend CHP system Save 27% Fuel Consumption

 - Reduce Carbon footprint by 47%

Recommendations





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Thank You!

Dr. Laura Miller – AE Senior Thesis Advisor

SmithGroupJJR

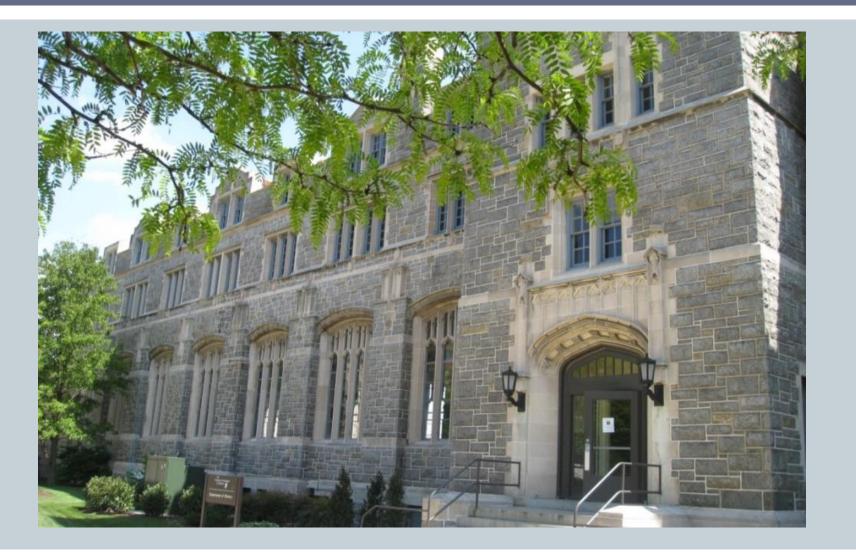
Dr. James Freihaut – Help with CHP systems

AE Faculty and Students

Friends and Family

Acknowledgments



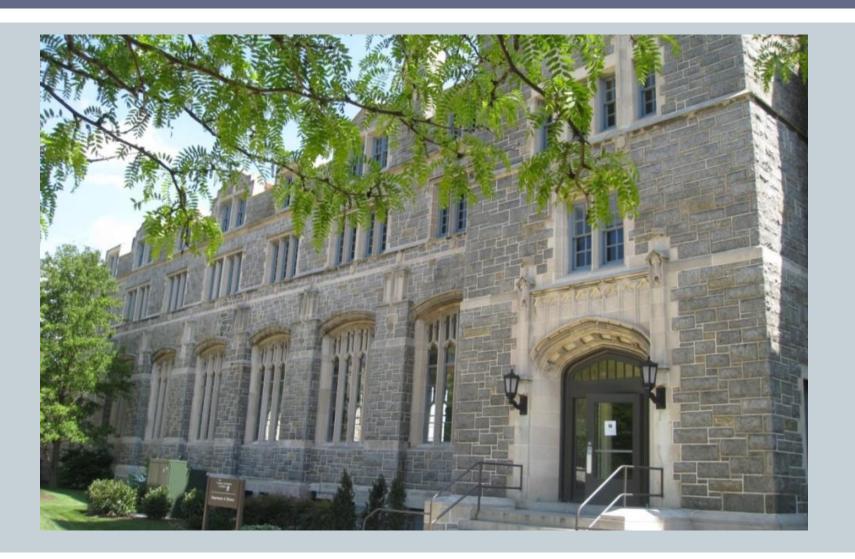


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Questions?



Cost Analysis

Separate Heat and Power Gas Costs						Combined Heat and Power Gas Costs					
Month Gas (\$/Therm)		Total Cost Per Month Mont		Microturbine Therms	Boiler Therms	Total Therms	Cost (\$/Therm)	Total Cost Per Month			
Jan	2,112	\$	1.089	\$2,299.58	Jan	1179.0	737.7	1916.7	1.089	\$2,087.34	
Feb	1,824	\$	1.112	\$2,028.69	Feb	1179.0	707.5	1886.5	1.112	\$2,097.78	
Mar	983	\$	1.098	\$1,079.59	Mar	1179.0	392.4	1571.4	1.098	\$1,725.44	
Apr	343	\$	1.198	\$410.35	Apr	1179.0	122.1	1301.1	1.198	\$1,558.69	
May	29	\$	1.206	\$34.74	May	1179.0	9.2	1188.2	1.206	\$1,433.02	
Jun	27	\$	1.201	\$32.64	Jun	1179.0	11.4	1190.4	1.201	\$1,429.63	
Jul	15	\$	1.143	\$17.65	Jul	1179.0	12.6	1191.6	1.143	\$1,361.98	
Aug	13	\$	1.011	\$13.38	Aug	1179.0	8.9	1187.9	1.011	\$1,200.92	
Sep	18	\$	1.054	\$18.86	Sep	1179.0	6.3	1185.3	1.054	\$1,249.26	
Oct	430	\$	1.080	\$463.94	Oct	1179.0	5.2	1184.2	1.080	\$1,278.93	
Nov	736	\$	1.106	\$814.44	Nov	1179.0	168.5	1347.5	1.106	\$1,490.32	
Dec	1,704	\$	1.101	\$1,876.46	Dec	1179.0	520.3	1699.3	1.101	\$1,870.89	
				\$9,090.30						\$18,784.19	

	Combined Heat and Power Electricity Costs											
Month	KW From Grid	KWh	KW Demand Charge 3.5\$/KW	DC electric Cost (\$/KWh)	Consumption Cost	Sell Back to Grid (Kwh)	Price to sell back (5/KWh)	Total Cost Sell Back	Total Cost Per Month			
Jan	34,4	6,696	\$120.33	\$0.120	\$803.462	0.00	0.03	\$0.00	\$923.79			
Feb	34.4	5,118	\$120.44	\$0.122	\$624.428	19.03	0.03	\$0.57	\$744.29			
Mar	43.3	8,004	\$151.45	\$0.125	\$1,000.516	0.00	0.03	\$0.00	\$1,151.97			
Apr	48.9	5,910	\$171.32	\$0.124	\$732.809	24.33	0.03	\$0.73	\$903.40			
May	107.2	15,725	\$375.28	\$0.121	\$1,902.712	69.70	0.03	\$2.03	\$2,275.90			
Jun	148.3	23,064	\$518.91	\$0.132	\$3,044.505	0.00	0.03	\$0.00	\$3,563.42			
Jul	150.0	27,617	\$524.83	\$0.136	\$3,755.936	0.00	0.03	\$0.00	\$4,280.77			
Aug	145.2	25,620	\$508.17	\$0.139	\$3,561.148	0.00	0.03	\$0.00	\$4,069.32			
Sep	113.1	13,922	\$395.89	\$0.140	\$1,949.014	0.00	0.03	\$0.00	\$2,344.90			
Oct	52.6	7,651	\$184.04	\$0.135	\$1,032.852	37.10	0.03	\$1.11	\$1,215.78			
Nov	42.5	6,682	\$148.67	\$0.131	\$875.321	0.00	0.03	\$0.00	\$1,023.99			
Dec	34.5	5,997	\$120.86	\$0.131	\$785.565	0.00	0.03	\$0.00	\$906.42			
			\$3,340.184		\$20,068.269			\$4.505	\$23,403.95			

Questions



	Separate Heat and Power Electricty Costs											
Month	Month KW From KWh		KW Demand Charge 3.5\$/KW	DC electric Cost (\$/KWh)	Consumption Cost	Total Cost Per Month						
Jan	64.87	16,596	\$227.05	\$0.120	\$1,991.46	\$2,218.51						
Feb	64.92	14,999	\$227.22	\$0.122	\$1,829.91	\$2,057.13						
Mar	66.01	17,904	\$231.04	\$0.125	\$2,238.02	\$2,469.05						
Apr	87.94	15,785	\$307.79	\$0.124	\$1,957.39	\$2,265.18						
May	153.89	25,555	\$538.62	\$0.121	\$3,092.18	\$3,630.79						
Jun	195.19	32,964	\$683.17	\$0.132	\$4,351.30	\$5,034.47						
Jul	196.88	37,517	\$689.08	\$0.136	\$5,102.34	\$5,791.42						
Aug	192.11	35,520	\$672.39	\$0.139	\$4,937.25	\$5,609.63						
Sep	160.28	23,822	\$560.98	\$0.140	\$3,335.01	\$3,895.99						
Oct	92.01	17,514	\$322.04	\$0.135	\$2,364.34	\$2,686.38						
Nov	74.63	16,582	\$261.21	\$0.131	\$2,172.22	\$2,433.43						
Dec	65.23	15,897	\$228.31	\$0.131	\$2,082.47	\$2,310.77						
			\$4,948.860		\$35,453.888	\$40,402.75						